



Dart Aerospace Ltd.
1270 Aberdeen St
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K10003
Job Sheet 179012-A



Part No: K10003

Job Qty: 2 ea

Part Name: Saddle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No:

Due Date: 6/22/18

Created By: Sonia Quirion

Type: Stock

Description:

Note: DWG REV H IPP: 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF IPP : J 06-07-25 As per DSI 9344
JLM IPP : K 06.11.17 Per K10003 Rev C KJ IPP : L 07.01.12 Document Record for copying bluefile rnv KJ IPP
Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified: IPP N 09.01.27 DSI 9418 rev B EC verified:DD IPP
Rev:O 11.03.11 per dsi9536 DD verf:EC IPP REV:P 12.01.23 AS PER ECN11-684 VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	2 Ea	7/20/18	6/22/18	0.00	0.00	Start Up Stores/Pkg-1			7/20/18
110	Packaging	2 pcs		6/22/18	0.00	0.00	Packaging1-5		6	AUG 0 9 2018
120	QC	2 pcs		6/22/18	0.00	0.00	QC4		9-89	SimB JRB
130	Packaging	2 pcs		6/22/18	0.00	0.00	Packaging3-2			SimB JRB
135	DC	2 pcs		6/22/18	0.00	0.00	DC		21	AUG 0 9 2018
140	QC21-FG	2 Ea		6/22/18	0.00	0.00	QC21		21	AUG 0 9 2018

Part Op 135 - Create White Labels only per PPP K10003



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Container No: S096557



Saddle

PART NO: K10003
Serial No/Batch: S095217
Revision:
Operation: Packaging
Change No:

Mfg Date: 07/26/18
Job No: 179012-A

rt.quirion.sonia

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-51A	Bolt	16 Ea (8 ea)	90-Start up Operation	
AN4-6A	Bolt	32 Ea (16 ea)	90-Start up Operation	
AN4C46A	Bolt	8 Ea (4 ea)	90-Start up Operation	
AN6-12A	Bolt	16 Ea (8 ea)	90-Start up Operation	
D2570	Bushing	48 Ea (24 ea)	90-Start up Operation	
D2571	Saddle, Fwd, Out	2 Ea (1 ea)	90-Start up Operation	
D2572	Saddle, Fwd, In	2 Ea (1 ea)	90-Start up Operation	
D2573	Saddle, Aft, Out	2 Ea (1 ea)	90-Start up Operation	
D2574	Saddle, Aft, In	2 Ea (1 ea)	90-Start up Operation	
D2747	Set Screw	8 Ea (4 ea)	90-Start up Operation	
D2876	Saddle Spacer	4 Ea (2 ea)	90-Start up Operation	
D2877	Saddle Spacer	4 Ea (2 ea)	90-Start up Operation	
D3405-041	Ground Handling Lug	2 Ea (1 ea)	90-Start up Operation	
D3405-043	Ground Handling Lug	2 Ea (1 ea)	90-Start up Operation	
D3417-5	Washer	4 Ea (2 ea)	90-Start up Operation	
D3456-1	Washer	2 Ea (1 ea)	90-Start up Operation	
D3533-1	Set Screw	4 Ea (2 ea)	90-Start up Operation	
MS21042L4	Nut	48 Ea (24 ea)	90-Start up Operation	
MS21043-4	Nut	10 Ea (5 ea)	90-Start up Operation	
NAS1149D0463J	Washer	64 Ea (32 ea)	90-Start up Operation	
NAS1149D0663J	Washer	16 Ea (8 ea)	90-Start up Operation	
D3407-041	Tow Ring	2 Ea (1 ea)	110-Packaging	5100215

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-51A	16	262	0
	AN4-6A	32	1,475	0
	AN4C46A	8	88	0
	AN6-12A	16	401	0
	D2570	48	227	0
	D2571	2	22	0
	D2572	2	18	0
	D2573	2	22	0
	D2574	2	16	0
	D2747	8	216	0
	D2876	4	71	0
	D2877	4	74	0
	D3405-041	2	24	0
	D3405-043	2	23	0
	D3417-5	4	51	0
	D3456-1	2	281	0
	D3533-1	4	152	0
	MS21042L4	48	6,241	0
	MS21043-4	10	1,552	0
	NAS1149D0463J	64	10,343	0
110-Packaging	NAS1149D0663J	16	1,441	0
	D3407-041	2	7	0

Part Specifications

Specifications could not be found.



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K10003
Job Sheet 179012



Part No: K10003

Job Qty: 4 ea

Part Name: Saddles



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/12/18

Job Tracking No:

Due Date: 6/22/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV H IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF IPP: J 06-07-25 As per DSI 9344
JLM IPP: K 06.11.17 Per K10003 Rev C KJ IPP: L 07.01.12 Document Record for copying bluefile rmv KJ
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Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		6/22/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	4 pcs		6/22/18	0.00	0.00	Packaging1-5		
120	QC	4 pcs		6/22/18	0.00	0.00	QC4		
130	Packaging	4 pcs		6/22/18	0.00	0.00	Packaging3-2		
135	DC	4 pcs		6/22/18	0.00	0.00	DC		
140	QC21-FG	4 Ea		6/22/18	0.00	0.00	QC21		

Part Op
Descriptions: 135 - Create White labels only per PPP K10003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-51A	Bolt	32 Ea (8 ea)	90-Start up Operation	5053944
AN4-6A	Bolt	64 Ea (16 ea)	90-Start up Operation	5058982
AN4C46A	Bolt	16 Ea (4 ea)	90-Start up Operation	5060303
AN6-12A	Bolt	32 Ea (8 ea)	90-Start up Operation	5059118
D2570	Bushing	96 Ea (24 ea)	90-Start up Operation	5080229
D2571	Saddle, Fwd, Out	4 Ea (1 ea)	90-Start up Operation	5063762 5058380
D2572	Saddle, Fwd, In	4 Ea (1 ea)	90-Start up Operation	5062795 5067480
D2573	Saddle, Aft, Out	4 Ea (1 ea)	90-Start up Operation	5058380 5070510
D2574	Saddle, Aft, In	4 Ea (1 ea)	90-Start up Operation	5058380
D2747	Set Screw	16 Ea (4 ea)	90-Start up Operation	5058380
D2876	Saddle Spacer	8 Ea (2 ea)	90-Start up Operation	5058380
D2877	Saddle Spacer	8 Ea (2 ea)	90-Start up Operation	5058380
D3405-041	Ground Handling Lug	4 Ea (1 ea)	90-Start up Operation	5058380 5058380
D3405-043	Ground Handling Lug	4 Ea (1 ea)	90-Start up Operation	5058380
D3407-041	Tow Ring	4 Ea (1 ea)	90-Start up Operation	5058380 5058380
D3417-5	Washer	8 Ea (2 ea)	90-Start up Operation	5058380 5000215
D3456-1	Washer	4 Ea (1 ea)	90-Start up Operation	5058380
D3533-1	Set Screw	8 Ea (2 ea)	90-Start up Operation	5058380
MS21042L4	Nut	96 Ea (24 ea)	90-Start up Operation	5058380
MS21043-4	Nut	20 Ea (5 ea)	90-Start up Operation	5058380
NAS1149D0463J	Washer	128 Ea (32 ea)	90-Start up Operation	5058380

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-51A	32	182	0
	AN4-6A	64	1,344	0
	AN4C46A	16	94	0
	AN6-12A	32	173	0
	D2570	96	212	0
	D2571	4	26	0
	D2572	4	22	0
	D2573	4	18	0
	D2574	4	14	0
	D2747	16	264	0
	D2876	8	71	0
	D2877	8	74	0
	D3405-041	4	28	0
	D3405-043	4	31	0
	D3407-041	4	13	0
	D3417-5	8	43	0
	D3456-1	4	336	0
	D3533-1	8	176	0
	MS21042L4	96	2,911	0
	MS21043-4	20	727	0
	NAS1149D0463J	128	5,070	0
	NAS1149D0663J	32	775	0

Part Specifications

Specifications could not be found.

REFERENCE ONLY**5.0 PARTS LIST****5.1 Skidtube Installations with Standard Wearshoes**

Item	634 -011	634 -015	634 -041	634 -045	634 -047	641 -011	Part Number	Description
	X						D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X					D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1			X				D205-634-041	SKIDTUBE
		1		X			D205-634-045	SKIDTUBE
					X		D205-634-047	WEARSHOE KIT
1	1	1				X	D205-641-011	GROUND HANDLING KIT
1			1				D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1			D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16			D2594-1	* PLUG
2B			16	16			D2594-3	* O-RING
3			1	1			D2855	* AFT CAP
4			2	2			AN3-5A	* BOLT
5			2	2			NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
7A			1	1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
8A			1	1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
9A			1	1	1		D3564-13	* WEARSHOE
10			50	50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50			ALS4-1032-130	* INSERT
13			2	2			ALS4-1032-225	* INSERT
20	1	1					D2571	SADDLE, FWD OUTSIDE
21	1	1					D2572	SADDLE, FWD INSIDE
22	1	1					D2573	SADDLE, AFT OUTSIDE
23	1	1					D2574	SADDLE, AFT INSIDE
24	8	8					AN4-51A	BOLT
25	16	16					D2570	BUSHINGS
26	8	8					MS21042L4	NUT (OR MS21042-4)
27	8	8					AN6-12A	BOLT
28	8	8					NAS1149D0668J	WASHER (AN960JD616)
29	16	16					AN4-6A	BOLT
30	32	32					NAS1149D0463J	WASHER (AN960JD416)
31	16	16					MS21042L4	NUT (OR MS21042-4)
32	4	4					D2747	SET SCREW
33	2	2					D3533-1	SET SCREW
40	1	1					D3407-041	TOW RING (REPLACES D2968-041)
41	1	1					D3456-1	WASHER
43	1	1					MS21043-4	NUT
44	2	2					D3417-5	WASHER
50						1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51						1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52						4	AN4C46A	BOLT
53						8	D2570	BUSHING
54						4	MS21043-4	NUT (OR MS21042-4)
60	2	2					D2876	SADDLE SPACER
61	2	2					D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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REFERENCE ONLY

Revision: I

Date: 17.06.08